Installation steps

The machine is basically installed before leaving the factory, so you only need some simple steps to install machine.

First

Taking out all parts to ensure that if they are good. Now you must connect the Portal frame with base platform by four screws (M5*20).
Second

1. Installing fixed block and limit switch. The limit switch is installed on the left. The other is installed on the right.
2. wiring

1: X axis
2: Y axis
3: Z axis
4: E axis

①: X-axis limit switch ②: Y-axis limit switch
③: Z-axis limit switch
Completely
There are two Voltage to choice--110V and 220V. Before you turn on the power, you must choose the true Voltage.