This guide is for the Ender 3 3D printer.

- Select the correct input voltage to match your local mains (220V or 110V)
- Because of software/hardware upgrades and model differences, new revisions may not be listed in this guide.
- Detailed instructions for use are available on the SD card.
List 1

Assemblies

- S
- Ba
- P
- K2
- N
- E
- K1
- Zm
- Zl
- R1
- R2
- C
- 2pcs
- P
- B
List 2

Sections

R  L  T8  B1  B2

Fasteners

- M5X8: 4pcs
- M4X20: 2pcs
- M4X16: 4pcs
- M5X45: 4pcs
- M5 T-nut: 2pcs
- M5X25: 4pcs

Tools

- TF: 5pcs
- Tie: 5pcs
- Screwdriver
- Wrenches
- Pliers
- USB
- Screw

Step 1
Step 2

*Select the correct input voltage to match your local mains (220V or 110V).
Step 3

\[ Z_I \approx 32\text{mm} \]
Step 4
Step 5

M4X16 2pcs
Step 6
Step 7
Step 8
Step 9

*Don't tighten it too tight*
Step 10
Step 11

- R1
- R2
- 2pcs M5x8
- 2pcs M5 T-nut

1. Insert M5 T-nut into the threaded hole.
2. Secure the M5 T-nut with the M5x8 screw.
Step 12
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